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The armature (also known as the “rotor”) is a small bearing-like piece in the center of the motor construction. When it receives the magnetic force of the stator and windings, it spins, powering the motor. The windings are long coils of copper wire typically located around the stator.

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Typically, a new motor winding should be dipped twice (double dip and bake) to ensure the varnish fully covers the windings. Many repair shops do not allow the windings to cool once they are cured in the oven after the first dip and before the motor is dipped a second time.

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To check the condition of the armature windings, the armature will probably have to be removed from the motor. However, if the motor design has external brush holders, you can unscrew the brush caps and remove the brushes. Depending upon brush size, this may allow access to the commutator without removing the armature from the motor.

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Here is the continuity of the AC series motor or universal motor

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re winding and repair. You much watch the previous parts and continue next parts to understand the process fully.

## **Universal motor rewinding. AC series motor repair. Part 3**

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